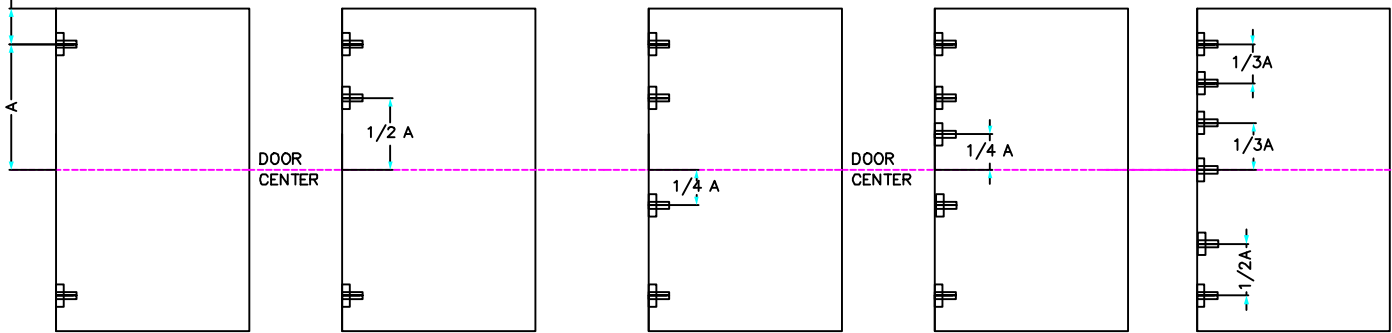


In case where 3 or more hinges are used, it is generally better to install the middle hinges at a slightly higher position than the center between the upper and lower hinges, for better stability.

8 to 10 inches from end(top and bottom hinge)



2 HINGES

3 HINGES

4 HINGES

5 HINGES

6 HINGES

\*PLEASE REFER TO CATALOG TO DETERMINE NUMBER OF HINGES TO USE.

SCALE: NOT TO SCALE		DRAWING # HESVC & R
DATE : 11/6/99		NAME : VERTICAL HINGE LOCATION
SUGATSUNE		DRAWN BY: K. MARUTA